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Journal of Power Sources 159 (2006) 116-119

www.elsevier.com/locate/jpowsour

JOURNAL DI

Short communication

Hydrogen releasing reaction between $Mg(NH_2)_2$ and CaH_2

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Available online 19 May 2006

Abstract

A two-stage hydrogen release of 4.9 wt.% was observed on a mixture of $Mg(NH_2)_2$ and CaH_2 at 1:2 molar ratio. The H_2 desorption in the temperature range from room temperature to 260 °C was recyclable, which was observed by temperature-programmed-desorption (TPD), volumetric measurement and Fourier transform infrared (FT-IR). At high temperature, a ternary nitride $CaMg_2N_2$ and a solid solution of $CaNH/Ca_2NH$, characterized by X-ray diffractometry (XRD), were formed.

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Keywords: Hydrogen desorption; Magnesium amide; Calcium hydride; Ternary nitride

1. Introduction

In pursuit of alternative energy sources for the traditional fossil fuel, hydrogen presents to be a kind of clean energy that can eliminate the evolution of greenhouse gas. Although there are a variety of industrial processes for hydrogen production, the storage of hydrogen gas proves to be a key issue in the application as on-board power source. Compared to the physical approaches like compression and cryogenic method, chemical hydrogen storage in solid state has among others the merits in high volumetric and gravimetric hydrogen density.

Starting from metal nitride [1], investigations on the hydrogen storage media extend to metal amides and imides. The concept of affinitive combination of proton $H^{\delta+}$ and protide $H^{\delta-}$ was put forth for the destabilization of hydrides [2]. Amides of alkali and alkali earth metals possess proton $H^{\delta+}$ in the molecules in this respect. Thus, appropriate metal amide–hydride pairs provide possibility for effective H₂ release. Interesting systems such as Mg(NH₂)₂–LiH, LiNH₂–MgH₂, and Mg(NH₂)₂–NaH have been reported [3–5].

Magnesium amide $Mg(NH_2)_2$ is a light-weighted amide candidate which was synthesized and characterized a few decades ago [6,7]. It has recently become interesting as a hydrogen storage precursor [3,8]. CaH₂ itself can release hydrogen only at temperatures higher than 700 °C. But its mixture with Ca₃N₂

0378-7753/\$ - see front matter © 2006 Elsevier B.V. All rights reserved. doi:10.1016/j.jpowsour.2006.04.007 could reversibly deliver H_2 at relatively low temperature [9]. $Mg(NH_2)_2$ and CaH_2 represent a low-cost amide–hydride combination which may be of interest as a practical hydrogen storage material.

2. Experimental

2.1. Materials

 CaH_2 was purchased from Alfa Aesar and used as received. Mg(NH₂)₂ was prepared in the laboratory by reacting Mg powder (Alfa Aesar) with ammonia.

2.2. Sample preparation

 $Mg(NH_2)_2$ and CaH_2 with a molar ratio of 1:2 were loaded in a cylindrical jar in a glovebox (MBraun, Germany) and ballmilled for 24 h by using Spex 8000. About 18 psi H₂ was released during ball milling of 3.16 g mixture, which is equivalent to 0.6 wt.%.

2.3. Methods

Temperature-programmed-desorption (TPD, dehydriding) and soak were carried out on a home-built apparatus which has been described in detail elsewhere [10]. Heating rates of 2 and $1 \,^{\circ}\text{Cmin}^{-1}$ were used for TPD and soak, respectively. XRD was conducted on a Brucker X-ray diffractometer equipped with an in situ cell. Pellets of powdery samples were made

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by a pellet press and placed in the in situ cell which was subsequently evacuated to avoid moisture and oxygen from air. Volumetric measurements were performed on a Sieverts' apparatus from Advanced-Material Corporation (USA). About 500 mg sample was used for each experiment. Differential scanning calorimetry measurements (DSC) were performed on Netsch DSC 204 HP at a heating rate of $2 \,^{\circ}\text{C}\,\text{min}^{-1}$ with Ar as purging gas at 30 ml min⁻¹ flowrate.

3. Results

3.1. Temperature-programmed-desorption results

The hydrogen release temperature of calcium hydride lies above 700 °C (Fig. 1a). NH₃ was starting to release during the thermal decomposition of pure Mg(NH₂)₂ at temperature around 260 °C. TPD experiment of magnesium amide showed a peak temperature at 384 °C (not shown) which is attributed to the decomposition of magnesium amide with evolution of NH₃. This is similar to the observation in literature [11]. The TPD curve of the freshly ball-milled mixture (Fig. 1b) shows distinct features in the H₂ desorption behaviors other than their individual component CaH_2 or $Mg(NH_2)_2$. The TPD curve consists of two stages: a relatively sharp peak in the lower temperature range and a broad one in the higher temperature range. It can be seen that the hydrogen release starts at a temperature as low as about 60 °C for the freshly ball-milled sample and peaks at 201 °C. No ammonia gas was detected throughout the tested temperature range (20–520 °C).

The H₂ release in the lower temperature range is of interest for use in hydrogen storage. So the temperature range from 20 to 260 °C was used for the reversibility study of hydrogen desorption/uptake. The sample was at first heated at 2 °C min⁻¹ to 260 °C, and kept at 260 °C for 5 h for completion of H₂ release. The post-TPD sample then underwent a H₂ soak treatment at 100 atm at 1 °C min⁻¹ from 20 to 200 °C and maintained at 200 °C for 5 h. Afterwards, second TPD testing was carried out (Fig. 1c). The TPD features in the high temperature range was



Fig. 1. TPD curves at heating rate of $2 \,^{\circ}$ C min⁻¹: (a) TPD of CaH₂; (b) TPD of as-prepared sample; (c) second TPD of H₂ soaked post-TPD sample.

reproduced, indicating that the first cycle of desorption/uptake did not affect the TPD characteristics beyond the treatment temperature. Compared to the first TPD, hydrogen release started at about 100 °C and the peak temperature shifted from 201 to 216 °C. The fact that hydrogen could be released from the recycled sample indicates that hydrogen was recharged to the post-TPD sample by the H₂ soak treatment. Despite the decrease in intensity of the first peak, a partial recyclability of hydrogen in this sample is manifest.

3.2. Volumetric measurements

The volumetric release test was carried out using the same temperature program as for the TPD treatment. Thus, hydrogen desorption was conducted at $2 \degree C \min^{-1}$ till 260 °C. The temperature was kept at 260 °C for 5 h. 2.0 wt% of H₂ was released from the as-prepared sample (Fig. 2a). Subsequently, hydrogen soak was performed at 100 atm H₂ with the same temperature program like for H₂ soak experiment (20–200 °C at 1 °C min⁻¹, 200 °C for 5 h). Consistent with the results in the second TPD, only about 1.0 wt.% H₂ could be desorbed in the second release experiment (Fig. 2b). Like the TPD experiment, the H₂ release shifted to higher temperature in the second release, compared to the first release from the as-prepared sample.

When temperature was raised to $510 \,^{\circ}$ C, about 3.8 wt.% H₂ was released from the as-prepared sample (Fig. 2c). Along with the H₂ release during ball milling (0.6%), the H₂ amount released was 4.4 wt.%. Taking account of the purity of the starting materials, the amount of hydrogen release till 510 °C can be estimated to 4.9 wt.%. However, no hydrogen could be absorbed by the sample after the high temperature release, and no hydrogen release was observed accordingly.

3.3. FT-IR measurements

FT-IR spectra of samples subjected to different treatments are shown in Fig. 3. Fig. 3a is the spectrum of $Mg(NH_2)_2$



Fig. 2. Volumetric release: (a) release of as-prepared sample to $260 \,^{\circ}$ C; (b) second release to $260 \,^{\circ}$ C after soak at $200 \,^{\circ}$ C; (c) release of as-prepared sample to $510 \,^{\circ}$ C.



Fig. 3. FT-IR spectra: (a) $Mg(NH_2)_2$ as reference; (b) as-prepared sample; (c) after TPD till 260 °C and further 5 h at 260 °C; (d) after rehydrogenation of post-TPD sample; (e) after TPD to 700 °C.

as reference which shows the typical stretching vibration of amide group $(-NH_2)$ [6] at 3273/3324 cm⁻¹. In the spectrum from the as-prepared sample (Fig. 3b), the vibration of amide group can still be seen, but with lower intensity. In addition, a new broad absorbance at about $3155 \,\mathrm{cm}^{-1}$ appeared. The absorbance of amide group disappeared completely after the sample was subjected to TPD treatment to 260 °C (Fig. 3c). On the other hand, the broad absorbance at 3155 cm^{-1} became the only absorbance in this region. Although the origin of the absorbance at 3155 cm^{-1} is unclear to us at the present state, it falls in the region of N-H bonding in imide. So the absorbance may be related to a kind of ternary imide of Ca and Mg. Interestingly, the absorbance of the amide groups at 3273/3324 cm⁻¹ re-appeared after H₂ soak treatment to 200 °C of the post-TPD sample (Fig. 3d), indicating the formation or recovery of amide groups through hydrogenation. The absorbance shifted to higher wavenumber for the sample subjected to TPD at 700 $^{\circ}$ C (Fig. 3e), indicating further changes in structure.

Based on the FT-IR analysis, we would describe the hydrogen desorption/uptake process as follows: hydrogen is released with the consumption of the amide, leading to a structure similar to imide which gives rise to the broad absorbance at 3155 cm^{-1} . This structure can be converted to amide upon hydrogenation. In this regard, a reversible hydrogen desorption/uptake is feasible at temperature below 260 °C.

3.4. DSC measurement

Fig. 4 is the DSC curve of the as-prepared sample. The first endothermic peak lies at 203 °C, which is in consistence with the TPD result. Using the peak fitting method along with the H₂ amount released till 260 °C, the enthalpy of desorption was estimated to 21.4 kJ mol⁻¹ H₂. According to the thermodynamic principle, an exothermic hydrogenation is a prerequisite for a reversible H₂ uptake/release system, and the hydriding



Fig. 4. DSC curve of as-prepared sample.

enthalpy at 298 K lies in the range of -29 to -46 kJ mol⁻¹ H₂, given the H₂ pressure of metal hydride for practical hydrogen storage purpose of 0.1–10 bar [12]. The endothermic dehydrogenation in our experiment would predict an exothermic hydrogenation reaction, i.e., a thermodynamically reversible H₂ uptake/release process at low temperatures in this system. However, the enthalpy range of hydriding was deduced from the entropy change of metals with an approximated value of -125 J mol⁻¹ K⁻¹ which may be not the case for the studied system. As shown in the above sections, a partial reversible H₂ uptake/release was realized, but with higher temperature and pressure for hydrogenation than those predicted by the available thermodynamics.

The amount of H₂ that can be released at higher temperature was 3.0 wt.% or 4.2 H atoms per Mg(NH₂)₂–2CaH₂ with an endothermic effect of 42.4 kJ mol⁻¹ H₂ which is still in the range for a thermodynamic reversible dehydrogenation. However, the rehydrogenation was not successful under the experimental conditions available. Investigations should be done to find out if kinetics plays a role in the rehydrogenation.

3.5. X-ray diffraction measurements

In the XRD profile (Fig. 5a) of the as-prepared sample, only CaH₂ phase was identified. Mg(NH₂)₂ readily becomes amporphous during ball milling and cannot be detected by XRD [5]. The CaH₂ phase retained but with lower intensity after the H₂ desorption to 260 °C (Fig. 5b). Additional diffraction patterns appeared at 35.5, 51.5, 60.9, 63.9, which may be assigned to imides, when in connection with the FT-IR absorbance at $3155 \,\mathrm{cm}^{-1}$. The further hydrogenation treatment of the postdesorped sample added little change to the diffraction patterns (Fig. 5c). Nonetheless, characteristic patterns of calcium magnesium nitride (CaMg₂N₂) and a solid solution of CaNH and Ca₂NH became discernable as the desorption temperature was raised to 510 °C (not shown). At 700 °C, the diffraction patterns at 32.6, 41.2, 44.4, 54.0, 62.4, 68.4, 70.5 and 85.1 and at 30.6, 35.5, 51.5, 60.9, 63.9 and 86.2 confirmed the formation of CaMg₂N₂ and CaNH/Ca₂NH, respectively (Fig. 5d). The forma-



Fig. 5. XRD patterns of samples with different treatments: (a) as-prepared sample; (b) TPD till 260 $^{\circ}$ C; (c) H₂ soak of post-TPD 260 $^{\circ}$ C; (d) TPD till 700 $^{\circ}$ C.

tion of calcium magnesium nitride (CaMg₂N₂) was previously reported as the first ternary nitride of alkali-earth metal synthesized at 1050 °C by reacting Mg₃N₂ with Ca₃N₂ under N₂ [13]. However, the mixture of CaMg₂N₂ and CaNH/Ca₂NH lost its ability to re-absorb H₂ under the experimental conditions.

From the XRD results, the hydrogen releasing reaction between $Mg(NH_2)_2$ and CaH_2 may be accounted for with the following reaction equation:

$$2Mg(NH_2)_2 + 4CaH_2 = CaMg_2N_2 + Ca_2NH + CaNH + 7H_2$$

with a theoretical H_2 capacity of 5.0 wt.%, close the experimental value (4.9 wt.%).

4. Conclusion

The amide-hydride reaction between $Mg(NH_2)_2$ and CaH_2 at 1:2 molar ratio yielded a mixture of an alkali-earth metal nitride

and calcium imides with about 4.9 wt.% hydrogen release at temperature of 510 °C. A partially reversible hydrogen desorption/uptake was observed in the low temperature range. High temperature resulted in a mixture of ternary nitride of alkaliearth metal and calcium imides, which showed no interaction with H₂.

Acknowledgements

The authors thank the financial supports from Agency for Science, Technology and Research (A*STAR, Singapore) and the New Energy and Industrial Technology Development Organization (NEDO, Japan) under the projects R-144-000-101-305 and R-144-000-132-592, respectively.

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